



Certificate
No. 7460-04



CERTIFICATE

Inspecta Sertifiointi Oy hereby certifies that the company

Normek Oy
Linnatie 11-13
FI-76850 NAARAJÄRVI

is qualified to perform welding within the range of

Certification level CL1 according to SFS-EN 15085-2:2007.

Field of application

Welding of railway vehicles and components designed according to EN 15085.

Range of certification

Welding process ISO 4063	Material group CEN ISO/TR 15608	Thickness	Diameter	Comments/ Type of weld
111	1.2	3-50 mm		BW
111	2.1	≥ 5 mm		FW
135	3.1	3-24 mm		BW
135	3.1	3-24 mm		FW
135	2.1	3-80 mm		BW
135	2.1	≥ 3 mm		FW
135	2.1	4-25 mm	≥ 50 mm	BW
135	2.1	5-20 mm	≥ 50 mm	FW
135 Robot	2.1	≥ 5 mm		FW
135 Robot	3.1	4-24 mm		BW
135 Robot	3.1	3-24 mm		FW
138	2.1	3-80 mm		BW
138	2.1	≥ 5 mm		FW

Responsible welding coordinator: Tomi Nykänen, IWE (FI 00466)

Deputy of responsible welding coordinator: Jukka Markkanen, IWS (FI 01093)

The certificate is issued on 2018-08-20 (first issue 2013-09-24).

The certificate is valid until 2019-09-24.

Mikko Törmänen, Managing Director

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Inspecta Sertifiointi Oy